

A04



A03 № 3130045099 / 2024.10.09

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A01

HUS LTD

1 Industrialna Str.
3600 Lom, Bulgaria

A02 Test report EN 10204 / 2.2

B01

**Non-alloy steel tubes suitable for welding and threading БДС
EN 10255+A1**

A07

Order №

A06

Customer.....SZATMARI KFT

A10

Invoice № 3130045099

B02

S195T

B03

With shape, dimensions,
masses and tolerances
according БДС EN 10219-

B09

W tubes

B11

888 m.

B13

B09

76,1x2,9 W tubes

B10

6000 mm.

B11

222 m.

B13

B09

76,1x2,9 W tubes

B10

6000 mm.

B11

222 m.

B13

B09

76,1x2,9 W tubes

B10

6000 mm.

B11

222 m.

B13

B09

76,1x2,9 W tubes

B10

6000 mm.

B11

222 m.

B13

B06

9992305831455

B07

724204-9

B06

9992305831455

B07

724204-9

B06

9992305831455

B07

724204-9

B06

1000105218989

B07

524473-9

C71 Chemical composition %

B06	B07	C	Mn	Si	P	S	Al	Cu	Cr	Ni	Mo	Ti	Nb	N	CEV 2
Bundle №	Heat №	x100			x1000			x100			x1000			x100	
9992305831455653	724204-9	15	44	2	24	25								9	24
9992305831455654	724204-9	15	44	2	24	25								9	24
9992305831455655	724204-9	15	44	2	24	25								9	24
100010521898910	524473-9	13	32	2	15	25								8	20

B07

C51 Mechanical properties

Heat №	C00	C11	C12	C13	D52	D53	D62
Heat №	Certificate №	Test №	ReH	Rm	A	bend test	flattening test
			MPa	MPa	%	90°	75%
724204-9	515357	410499-10	314	436	29		pass
724204-9	515357	410499-10	314	436	29		pass
724204-9	515357	410499-10	314	436	29		pass
524473-9	621565	54328-1	279	392	33		pass

Z02 Z03 Director Branch Lom



N.Dechev

Date 09.10.2024

www.husltd.com

Seal HUS LTD.



A05 AK

D01 The test has been performed on the products/ type-samples and the results are satisfactory.

D51 Hidrostatistic test 70 bar for 5 s - passed.

Z01 The producer declares that the product is according to the customer's order.

Z05 Without any post heat treatment; with shape, dimensions, masses and tolerances according БДС EN 10219-2. Tubes are suitable for welding and threading, not applicable to the transport of water intended for human consumption.

Z06 Claims are allowed within 14 days from product receipt. In order to consider a claim, the customer must provide a quality inspection control document and a marking on the claimed goods. Claims associated with unloading and storage of the goods will not be accepted.

Z07 Declaration of performance №3130045099HUS W tubes S195T / 2024