

A04



A03 № 3130042403 / 2024.06.17

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A02 Test report EN 10204 / 2.2

A01 HUS LTD

1 Industrialna Str.
3600 Lom, BulgariaB01 Non-alloy steel tubes suitable for welding and threading БДС
EN 10255+A1

A07 Order №

B02 S195T

A06 Customer.....SZATMARI KFT.....

B09 W tubes

A10 Invoice № 3130042403

B11 1 884 m.

B13

B09	26,9x2,6 W tubes M	B10	6000 mm.	B11	762 m.	B13		B06	0003535322989	B07	23106209
B09	76,1x3,2 W tubes L	B10	6000 mm.	B11	222 m.	B13		B06	0002990858989	B07	23200769
B09	76,1x3,2 W tubes L	B10	6000 mm.	B11	222 m.	B13		B06	0002993200989	B07	23100769
B09	76,1x3,2 W tubes L	B10	6000 mm.	B11	222 m.	B13		B06	0002993225989	B07	22304588
B09	88,9x3,2 W tubes L	B10	6000 mm.	B11	114 m.	B13		B06	0003756355989	B07	814200
B09	88,9x3,2 W tubes L	B10	6000 mm.	B11	114 m.	B13		B06	0003756152989	B07	140977
B09	88,9x3,2 W tubes L	B10	6000 mm.	B11	114 m.	B13		B06	0003756147989	B07	140977
B09	88,9x3,2 W tubes L	B10	6000 mm.	B11	114 m.	B13		B06	0003756143989	B07	140977

C71 Chemical composition %

B06	B07	C	Mn	Si	P	S	Al	Cu	Cr	Ni	Mo	Ti	Nb	N	CEV 2
Bundle №	Heat №	x100			x1000			x100			x1000			x100	
000353532298910	23106209	6	20	2	15	25								8	16
000299085898910	23200769	6	42	2	10	6								6	13
000299320098910	23100769	6	41	2	15	7								6	13
000299322598910	22304588	5	24	3	19	17								8	17
000375635598910	814200	13	37	1	19	25								9	20
000375615298910	140977	11	41	2	19	25								9	19
000375614798910	140977	11	41	2	19	25								9	19
000375614398910	140977	11	41	2	19	25								9	19

B07	C51 Mechanical properties									
Heat №	C00		C11	C12	C13	D52		D53		D62
	Certificate №	Test №	ReH MPa	Rm MPa	A %	bend test 90°		flattening test 75%		dimensional tolerances
23106209	10404	31086389A	330	435	26	pass				pass
23200769	2180	2320076901	330	425	37			pass		pass
23100769	2880	2310076901	330	422	34			pass		pass
22304588	2771	21058189	330	441	25			pass		pass
814200	515685	515685	289	422	31			pass		pass
140977	516319	411232-7	270	382	36			pass		pass
140977	516319	411232-7	270	382	36			pass		pass
140977	516319	411232-7	270	382	36			pass		pass

Z02 Z03 Director Branch Lom



N.Dechev

Date 17.06.2024

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Seal HUS LTD.



Z04



A05 TM

D01 The test has been performed on the products/ type-samples and the results are satisfactory.

D51 Hidrostatistic test 70 bar for 5 s - passed.

Z01 The producer declares that the product is according to the customer's order.

Z05 Without any post heat treatment; with shape, dimensions, masses and tolerances according БДС EN 10255+A1. Tubes are suitable for welding and threading, not applicable to the transport of water intended for human consumption.

Z06 Claims are allowed within 14 days from product receipt. In order to consider a claim, the customer must provide a quality inspection control document and a marking on the claimed goods. Claims associated with unloading and storage of the goods will not be accepted.

Z07 Declaration of performance №3130042403HUS W tubes S195T / 2024