

A04



A03 № 3130042403 / 2024.06.17

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A01 HUS LTD

1 Industrialna Str.
3600 Lom, Bulgaria

A02 Inspection certificate EN 10204 / 3.1

B01 Cold formed welded structural hollow sections of non-alloy
and fine grain steels БДС EN 10219-2

A07	Order №
A06	Customer.....SZATMARI KFT.....
A10	Invoice № 3130042403

B02	EN 10219-1 S235JRH	
B09	CFRHS	option 1.1 ; 1.4
B09		

B11 1 866 m.

B13

B09	CFRHS 50x50x2	B10	6000 mm.	B11	486 m.	B13		B06	0003784579989	B07	141273
B09	CFRHS 50x50x3	B10	6000 mm.	B11	384 m.	B13		B06	0003787368989	B07	1024128-8
B09	CFRHS 50x50x3	B10	6000 mm.	B11	384 m.	B13		B06	0003787316989	B07	1024128-8
B09	CFRHS 80x80x3	B10	6000 mm.	B11	150 m.	B13		B06	0003744058989	B07	141090-9
B09	CFRHS 80x80x3	B10	6000 mm.	B11	150 m.	B13		B06	0003744302989	B07	141090-9
B09	CFRHS 100x40x3	B10	6000 mm.	B11	240 m.	B13		B06	0003734244989	B07	714197
B09	CFRHS 150x100x5	B10	6000 mm.	B11	72 m.	B13		B06	0003636595989	B07	723488

C71 Chemical composition %

B06	B07	C	Mn	Si	P	S	Al	Cu	Cr	Ni	Mo	Ti	Nb	N	CEV 2
Bundle №	Heat №	x100				x1000			x100			x1000			x100
000378457998910	141273	13	39	2	25	25								8	21
000378736898910	1024128-8	15	36	2	24	25								8	22
000378731698910	1024128-8	15	36	2	24	25								8	22
000374405898910	141090-9	11	39	2	17	25								9	19
000374430298910	141090-9	11	39	2	17	25								9	19
000373424498910	714197	14	32	2	21	25								9	20
000363659598910	723488	16	39	2	25	25								9	24

B07	C51 Mechanical properties				
Heat №	C00		C11	C12	C13
	Certificate №	Test №	ReH MPa	Rm MPa	A %
141273	521035	414510-13	284	436	31
1024128-8	521147	414589-18	275	431	33
1024128-8	521147	414589-18	275	431	33
141090-9	518649	412333-13	260	412	40
141090-9	518649	412333-13	260	412	40
714197	515074	410194-1	284	431	29
723488	540318	422372-6	270	417	36

D02 Non-destructive testing - passed.

Z02 Z03 Director Branch Lom



N.Dechev

Date 17.06.2024

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Seal HUS LTD.



Z04

1938
17
1938-CPR-0285/2

A05 TM

D01 The test has been performed on the provided products and the results are satisfactory.

Z01 The producer declares that the product is according to the customer's order.

Z05 Without any post heat treatment; with shape, dimensions and tolerances according БДС EN 10219-2; performance characteristics according appendix ZA.1 of the product standart. Function - for steel structures and combined steel and reinforced concrete structures.

Z06 Claims are allowed within 14 days from product receipt. In order to consider a claim, the customer must provide a quality inspection control document and a marking on the claimed goods. Claims associated with unloading and storage of the goods will not be accepted.

Z07 Declaration of performance №3130042403HUS CFRHS S235JRH /2024