

A03 № 3130022330 /23.11.2021

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A04



A02 Test report EN 10204 / 2.2

A05 HUS LTD.

A01

HUS LTD
1 Industrialna Str.
3600 Lom, Bulgaria

B01 Non-alloy steel tubes suitable for welding and threading
EN 10255:2004+A1:2007

A08 Order №

A06 Customer SZATMARI KFT

A07 Invoice № 3130022330

B02 S195T B10 length 6000 mm.

B09 W tubes option 7,9,10

B07 B08 23 922 m. B12 B13

B09	26,9x2,6 W tubes M	B10		B08	762 m.	B13		B06	0001885694989	B07	418385-9
B09	26,9x2,6 W tubes M	B10		B08	762 m.	B13		B06	0001885716989	B07	423167-17
B09	26,9x2,6 W tubes M	B10		B08	762 m.	B13		B06	0001885711989	B07	423167-17
B09	26,9x2,6 W tubes M	B10		B08	762 m.	B13		B06	0001879575989	B07	418386-18
B09	33,7x2,6 W tubes L2	B10		B08	546 m.	B13		B06	0001826109989	B07	21C1702203
B09	33,7x2,6 W tubes L2	B10		B08	546 m.	B13		B06	0001827164989	B07	21C1702203
B09	33,7x2,6 W tubes L2	B10		B08	546 m.	B13		B06	0001825805989	B07	21C1654
B09	42,4x2,9 W tubes L	B10		B08	546 m.	B13		B06	0001898483989	B07	417675-9
B09	48,3x2,9 W tubes L	B10		B08	546 m.	B13		B06	0001902934989	B07	11072362
B09	48,3x2,9 W tubes L	B10		B08	546 m.	B13		B06	0001902937989	B07	11072362

B07 Chemical composition %															
Bundle №	Heat №	C	Mn	Si	P	S	Al	Cu	Cr	Ni	Mo	Ti	V	Nb	CEV 2
		x 100			x 1000			x 100			x 1000			x 100	
000188569498910	112158	11	39	2	25	25								8	18
000188571698910	711548-9	9	37	2	25	25								6	16
000188571198910	711548-9	9	37	2	25	25								6	16
000187957598910	721477-9	8	34	1	25	25								5	15
000182610998910	21C1702	4	18	2	4	5								4	15
000182716498910	21C1702	4	18	2	4	5								4	15
000182580598910	21C1874	6	38	1	15	10								4	15
000189848398910	112059	9	31	1	20	25								5	15
000190293498910	136075A01	6	23	2	12	25								8	17
000190293798910	136075A01	6	23	2	12	25								8	17

B07 Mechanical properties										
Heat №	C00	C03	C11	C12	C13	C14	C51	C50	C70	C71
	Test №		ReH MPa	Rm MPa	A %	ReH/Rm	bend test 90°	Certificate №		
112158	418385-9		271	372	31		passed	540682		
711548-9	423167-17		260	370	31		passed	548431		
711548-9	423167-17		260	370	31		passed	548431		
721477-9	418386-18		260	360	31		passed	540245		
21C1702	21C1702203		267	370	40		passed	10156008		
21C1702	21C1702203		267	370	40		passed	10156008		
21C1874	21C1654		280	405	32		passed	10156008		
112059	417675-9		290	405	34		passed	539015		
136075A01	11072362		295	414	27		passed	9065		
136075A01	11072362		295	414	27		passed	9065		

Z02 Z03 Director Branch Lom
N.Dechev
23.11.2021
Seal HUS LTD.



A05 TT

D01 The test has been performed on the products and the results are satisfactory.

D51 Hidrostatistic test 50 bar for 5 s - passed.

Z01 The producer declares that the product is according to the customer's order.

Z05 Without any post heat treatment; with shape, dimensions, masses and tolerances according EN 10255:2004+A1:2007. Function - suitable for welding and threading, do not transmission of drinking water.

Z06 Claims are allowed within 14 days from product receipt. In order to consider a claim, the customer must provide a quality inspection control document and a marking on the claimed goods. Claims associated with unloading and storage of the goods will not be accepted.

Z07 Declaration of performance №3130022330 HUS W tubes S195T / 2021

