

Arvedi Tubi Acciaio S.p.A.
26100 Cremona - Italia
Via Acquaviva, 3 - Zona Porto Canale
Tel. +39 0372 4091
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www.arvedi.it

A01

Cap.Soc. 24.000.000 EUR i.v.
Società soggetta all'attività di
direzione e coordinamento di
Finarvedi S.p.A.
Società con Socio Unico
R.I. CR 00113630198
R.E.A. CR 90188
Mecc. Est. CR 000296
C.F. e Part. IVA IT 00113630198

A04

Arvedi Tubi Acciaio



Test report EN 10204/2.2

A02

Number A03	884805	date Z02	11/12/2023
Our order A08	0211277241	/ 40	
Customer order A07	1145003195		
date A10	31/10/2023		
Consegna	0221601296		
delivery A10	0000224525	date	11/12/2023

Messrs

A06

CSOCENTRUM KFT.

VAS GERESEN U. 4.B.

1195 BUDAPEST

HU

Description **TUBE FIN CUT**

B01

Standard **EN 10255 L1 EW**

B01

Dimensions **GAS 60,3x3,2x6000 ERW NL**

B04;B9-B11

Steel grade **S195T**

B02

Tubes **140 MT 840,00 KG 3.536,00**

B08

B14

B13

Chemical analysis

C71-C92

	C	Mn	Si	P	S	Al	Cr	Ni	Mo	Cu	Sn	V	Nb	Ti	B	N
min																
max	0,2000	1,4000	0,3000	0,0250	0,0300											
B07																
3135799A	0,0540	0,5400	0,0157	0,0076	0,0028											

Mechanical and technological tests

C10-C29

C10-C25																			
Works Nr.	B07	Heat	B07	Lot	B07	Tubes	>=	320	<=	520	>=	195			>=	20,0			
13135799		3135799A				140		404				388			41,06				

Test	Standard	Required	-	Result
Non destructive test	EN ISO 10893-1		%	100
Bending	EN ISO 8491			POSITIVE
Flattening test	EN ISO 8492			POSITIVE
Visual	EN 10255			POSITIVE

Remarks

D51



Quality Management
System Certified
by IGQ

TÜV
manufacturer approved
AD 2000 W0 -PED



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Arvedi Tubi Acciaio S.p.A. via Acquaviva 3, I-26100 Cremona 23	
EN 10255:2004+A1:2007 DoP n. 10255-01072013-2 Non-Alloy steel tubes suitable for welding and threading <i>Tubi di acciaio non legati adatti alle saldature ed alla filettatura</i>	
Intended uses (<i>utilizzo previsto</i>): distribution of aqueous liquids, gas and fuel (<i>trasporto liquidi, gas e combustibili</i>)	
Reaction to fire (<i>classe di reazione al fuoco</i>):	Class A1
Yield strength(min.) (<i>Carico di snervamento minimo</i>):	>= 195 MPa
Dimensional Tolerances (<i>Tolleranze dimensionali</i>):	Pass
Leak tightness (electromagnetic test) (<i>prova di tenuta</i>):	Pass (EN 10246-1)
Durability (<i>durabilità</i>):	NPD (provided by coating)

DOP download link:

<https://www.arvedi.it/en/ata/quality-and-technology/product-environment-and-people/>

A05

QUALITY DEPARTMENT

Z02

(Noris Battocletti)

Tel. +39 0372 4091

Fax +39 0372 409349

e-mail: controllo.qualita@ata.arvedi.it

Z01

We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This certificate has been created by a data processing system and does not contain a personal signature but the name and the official address of the appointed department.

